

# 1 ENGINES

1. Cement engine block halves together. Cement fan belt, head assembly and oil pan to assembled engine.
2. Cement fan to fan belt. Cement exhaust header halves and collector boxes together. Cement header units to engine.
3. Cement valve covers, distributor, log manifold and water hose to head assembly.
4. For the competition version cement carburetors to top of manifold. Support completed engine on engine stand. For the custom version cement carburetors to manifold and ram stacks to carburetors. Cement plugs into stacks.



1. Snap rear mag wheels into racing slicks.  
Snap inner ring into position.
2. Cement brake drums to the back of mag wheels.



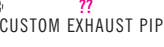
**Note:** If you are building the custom version you may wish to install gas tank even though after your car is completed it won't be visible. Cement tank (see stock chassis assembly for picture of gas tank) to the two pegs on the inside rear of body.

4. Cement mirror to inside of window assembly. Cement window assembly and assembled interior to inside of body. Cement windshield frame in position.



## COMPETITION

1. Cement assembled "427" engine to chassis. Assemble one seat and cement to driver's side of chassis. Assemble roll bar and cement to chassis. Cement floorshift in position.
2. Assemble rear axle halves and backing plates and cement to chassis.
3. Cement custom front backing plates to front axle. Cement axle to chassis.
4. Cement radius rods and battery in position.
5. Cement drag link to chassis (see top view of chassis) to chassis and front axle.



## STOCK

- [illegible]

## COMPETITION

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- This exploded view diagram illustrates the assembly of a 1932 Ford V8 roadster. The main components shown are:
- CHASSIS:** The central frame, including the engine, transmission, and rear axle assembly.
  - METAL AXLES:** The front and rear axle assemblies.
  - ASSEMBLED WHEELS:** The front and rear wheels, including tires and hubs.
  - BODY:** The main body shell, featuring the number "86" on the side.
  - DOOR HANDLES (C):** Two door handles, one labeled "108 DOOR HANDLES (C)".
  - RADIATOR SHELL:** The front radiator assembly, labeled "9 RADIATOR SHELL".
  - PUSH BAR:** A small push bar, labeled "PUSH BAR".
  - HOOD:** The front hood, labeled "HOOD".
  - SPINNER GAS CAP (C):** A gas cap with a spinner, labeled "SPINNER GAS CAP (C)".
  - MOON TANK HALVES (C):** Two halves of a moon tank, labeled "MOON TANK HALVES (C)".
- The diagram uses dashed lines to show the alignment and assembly points for each component. The body is shown in two positions: one at the top, partially assembled, and one at the bottom, fully assembled on the chassis.

## CUSTOM

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- 100 TROPHY TOP (C)
- 81, 84 TROPHY BASE
- 302 HEADLIGHT LENSES (Clear)
- 121 HEADLIGHT SHELLS (C)
- 119 RADIATOR CAP (C)
- 9 RADIATOR SHELL
- 102 RADIATOR GRILLE (C)
- 108 DOOR HANDLES (C)
- ?? CUSTOM TAILLIGHTS (C)
- CUSTOM FENDERS
- BODY
- CHASSIS
- METAL AXLES
- ASSEMBLED WHEELS

1932  
*Ford*  
Victoria

The "Vicky," however you build it, remains one of the sweetest cars to grace the American road.

## CUSTOM

## COMPETITION

# 3 in 1



# Trophy

## SERIES

**STOCK**