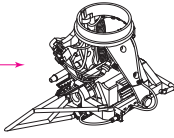


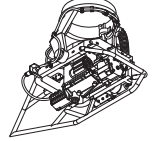
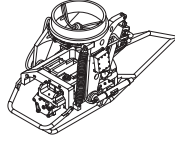
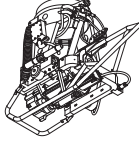
CUT



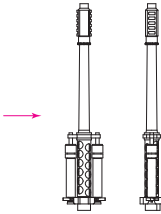
R1



DETAIL AFTER REMOVAL FROM SPRUES



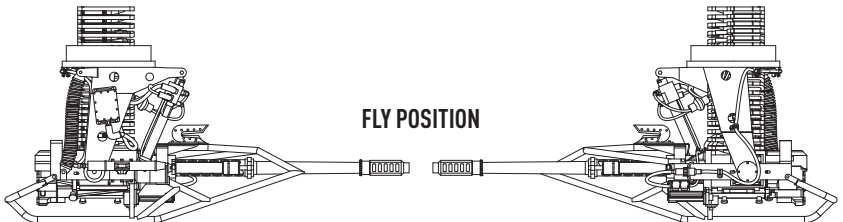
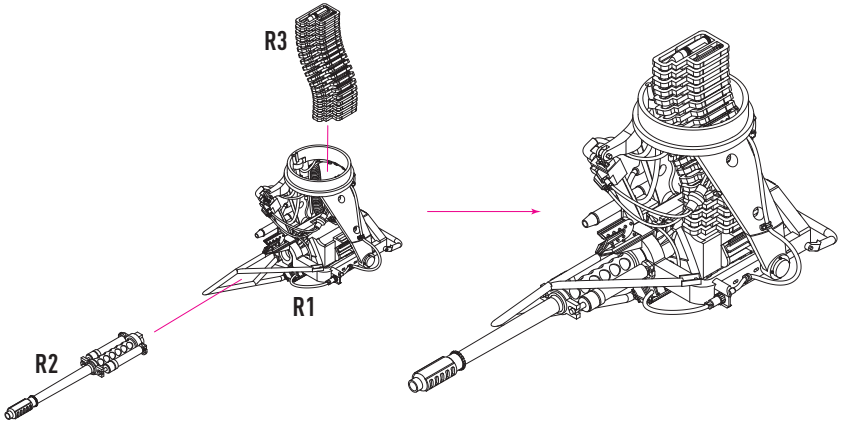
R2



USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS



R3



FLY POSITION

