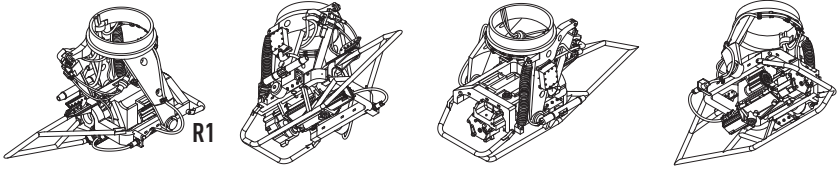
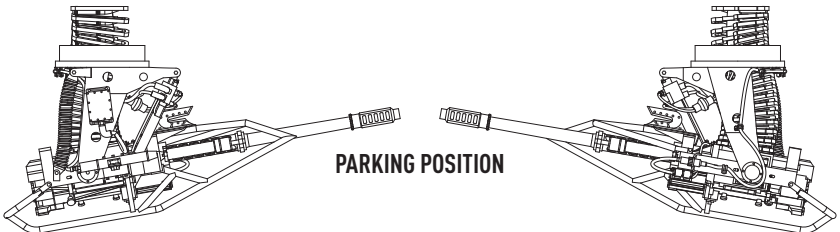
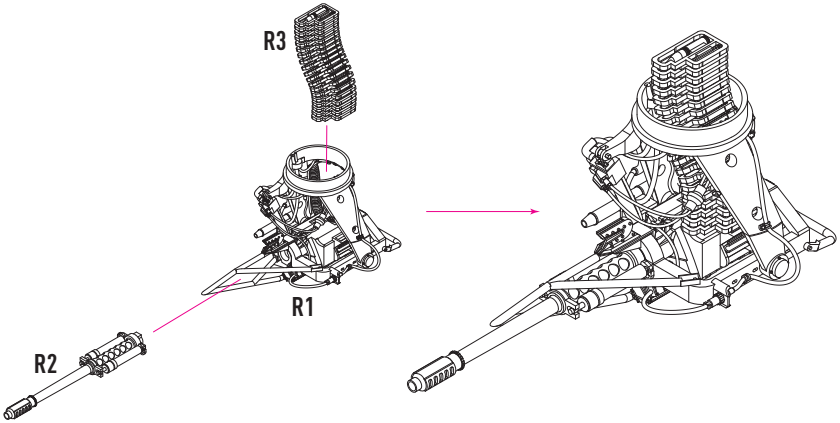
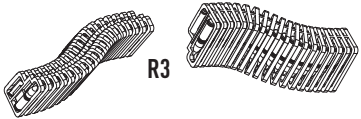
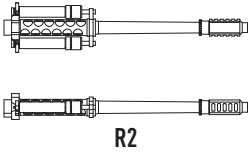
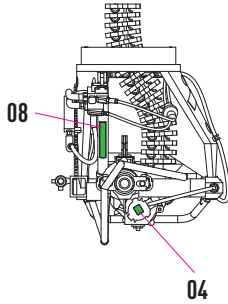
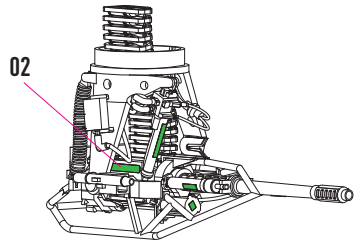
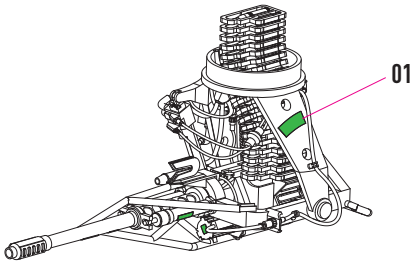
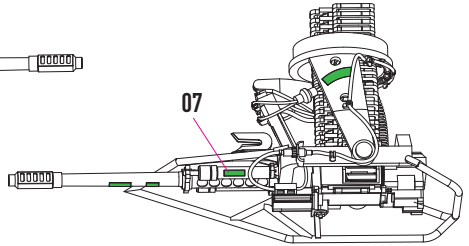
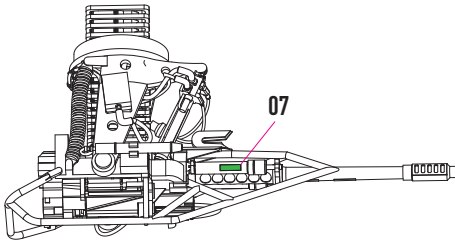


DETAIL AFTER REMOVAL FROM SPRUES

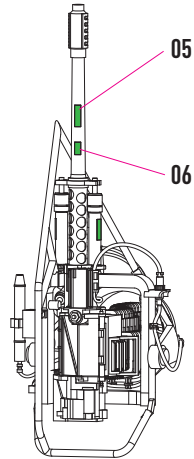
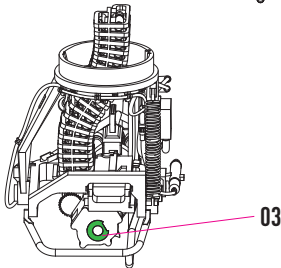


USE A SAW TO REMOVE SUPPORTS
FROM 3D PRINTED PARTS





04



06