

### IMPORTANT - READ THIS FIRST

Before assembling model, study pictures carefully. These instructions include detailed drawings and images of an actual build-up for reference. You can also refer to photos on the packaging. In addition, you will find the following tips helpful:

- This model kit is molded of styrene plastic use only styrene-compatible glues or cements.
- Apply cement to the inside surfaces only; avoid getting cement on outer surfaces of model sections.
- Use cement sparingly and avoid getting cement on hands, so as not to mar or smear plastic surfaces.
- Do not hurry; work carefully and patiently.
- Before cementing, it is advisable to assemble parts dry (without cement) so that you may familiarize yourself with parts and fit, noting points where cement is to be applied.
- For best results assemble model in the order indicated.

### PAINTING YOUR KIT

- Use paint that is made for use on plastic. If you are unsure. test paint on scrap pieces of sprue before applying it to kit parts.
- This kit is designed to be built in sub-assemblies. We would suggest that it is best to paint each sub-assembly separately before final assembly of the kit.

In certain cases it may be a good idea to paint some parts during assembly. For example, it will be easiest to paint and decal the assembled dash and the seats before cementing them in place on the floor, which can also be painted before assembly.

### **DECAL APPLICATION**

Decals have been provided to ensure the utmost detail and authenticity. It may also be easiest to apply decals to sub-assemblies. Apply decals only after paint is completely dry.

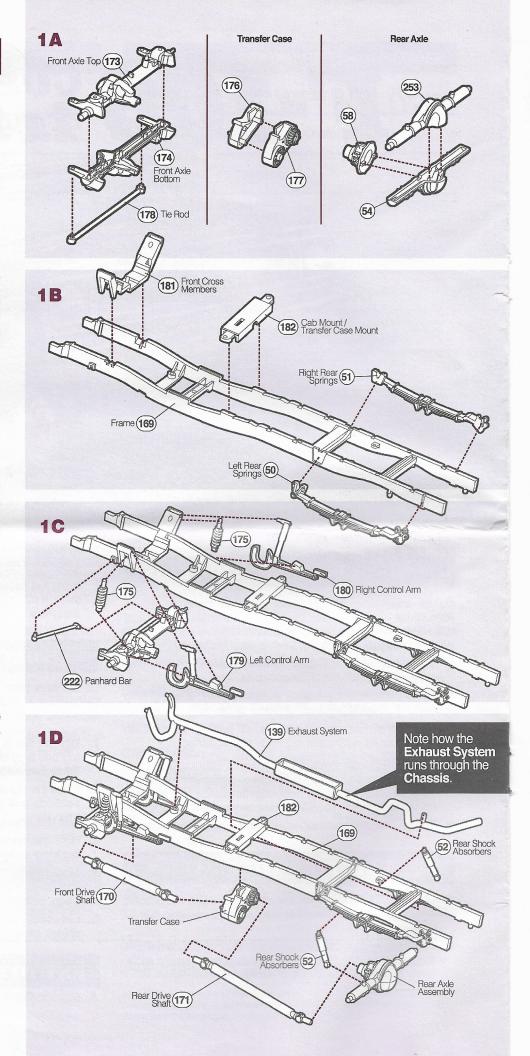
- . Dip the decal in water for 10 seconds. For best results, mix one drop of common dish washing detergent per cup of lukewarm water.
- 2. Place the wet decal face up on a paper towel and wait 30-60 seconds until the decal is movable on paper backing.
- Wet the area of the model where decal will be applied.
- 4. Hold the decal face up, in position on model and slide backing away from under it.
- 5. Once positioned correctly, gently smooth out decal and absorb excess water with a paper towel, cotton swab or clean, soft paintbrush.
- 6. Let decals dry completely before applying any sort of dull coat or gloss coat to decal area, if desired.

**KEY TO PARTS** 

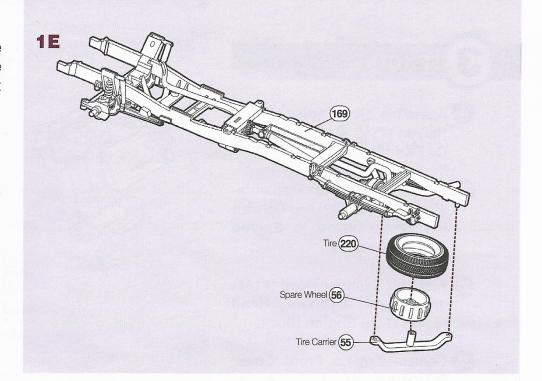
1) Plastic Part 1 Decal

## 1 CHASSIS

- Assemble the Front Axle Top (#173) and Front Axle Bottom (#174); add the Tie Rod (#178). Assemble Rear Axle (#253, #54 & #58); then assemble Transfer Case (#176 & #177). Set these assemblies aside for now.
- B Cement Front Cross Members (#181) and Cab Mount/Transfer Case Mount (#182) to Frame (#169) add Left Rear Springs (#50) and Right Rear Springs (#51).
- Cement Front Springs (#175) to Front Cross Member, then add Front Axle Assembly, followed by Left Control Arm (#179) & Right Control Arm (#180) finish Front Suspension Assembly by cementing Panhard Bar (#222) in place from Left Frame Rail to right front of Front Axle.
- D Slip Front Drive Shaft (#170) into Transfer Case Assembly, then cement Transfer Case in place on Cross Member (#182). Then cement Exhaust System (#139) to Frame (#169). Slip Rear Drive Shaft (#171) into Transfer Case and Rear Axle Assembly then cement Rear Axle to Rear Springs complete Rear Suspension by adding Rear Shock Absorbers (#52).

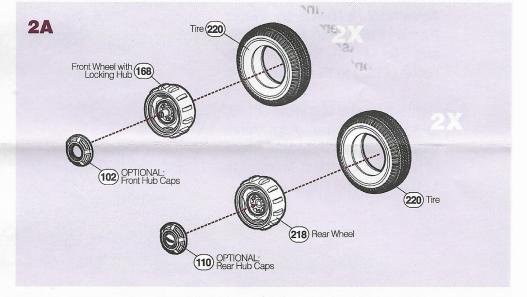


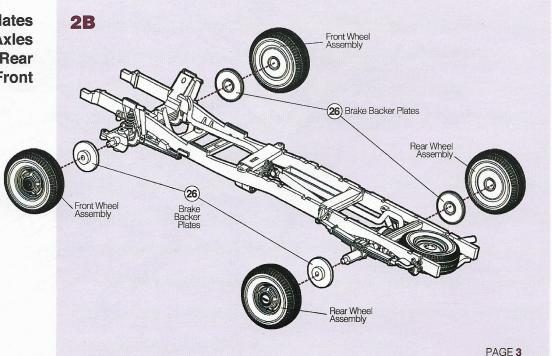
Push Spare Wheel (#56) into Tire (#220) and cement them to Spare Tire Carrier (#55) then cement that assembly to Frame (#169).



### 2 WHEELS

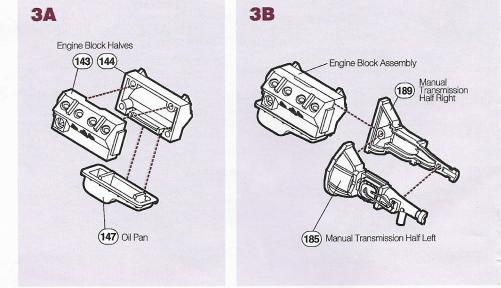
- A Assemble Front Wheels by inserting Front Wheel With Locking Hub (#168) into Tire (#220). If you wish to use optional hub caps you can add Front Hub Caps (#102). Assemble Rear Wheels by inserting Rear Wheel (#218) into Tire (#220). If you are using optional hub caps, add Rear Hub Caps (#110).
- B Cement Brake Backer Plates (#26) to Front and Rear Axles then cement Front & Rear Wheel Assemblies to the Front & Rear Axles.

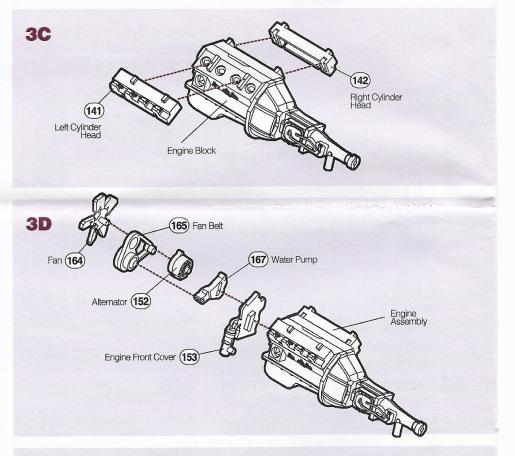


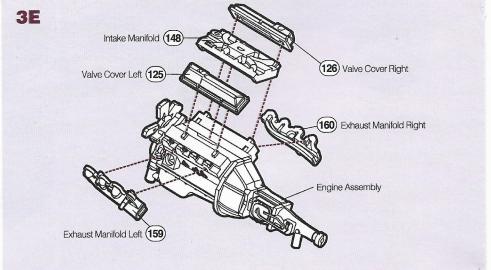


## 3 ENGINE

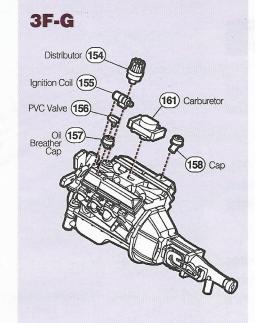
- Assemble the Engine Block Halves (#143 & #144) and add Oil Pan (#147).
- B Assemble Manual Transmission (#185 & #189) and Cement the Transmission to Engine Block Assembly.
- Add Left Cylinder Head (#141) and Right Cylinder Head (#142) to the Engine Block.
- Cement Engine Front Cover (#153) to front of the Engine Assembly, followed by Water Pump (#167), Fan Belt (#165), and Fan (#164). Cement Alternator (#152) to Fan Belt.
- to top of Engine. Add Valve Covers Left (#125) and Right (#126) and Exhaust Manifolds Left (#159) and Right (#160).

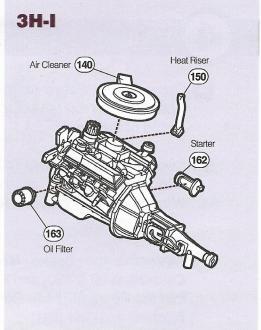


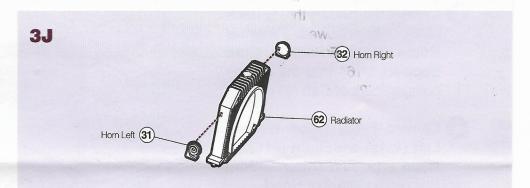


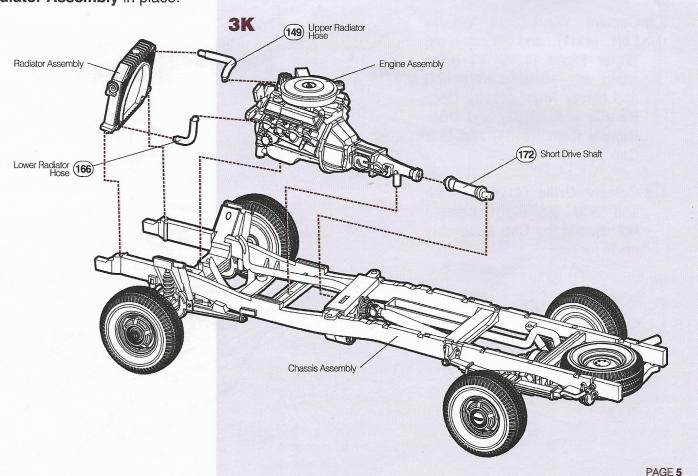


- Cement Distributor (#154), Ignition Coil (#155) and Carburetor (#161) to Intake Manifold.
- G Add Oil Breather Cap (#157) plus PVC Valve (#156) to Left Valve Cover; add Cap (#158) to Right Valve Cover.
- Add Oil Filter (#163) to the left side of the Engine; add Starter (#162) to right side.
- Cement **Heat Riser** (#150) to right side **Exhaust Manifold** and install **Air Cleaner** (#140).
- Cement Horns Left (#31) and Right (#32) to Radiator (#62).
- into the Transfer Case and the Transmission. Next, cement the Engine Assembly into the Chassis. Add Upper Radiator Hose (#149) and the Lower Radiator Hose (#166). Cement Radiator Assembly in place.



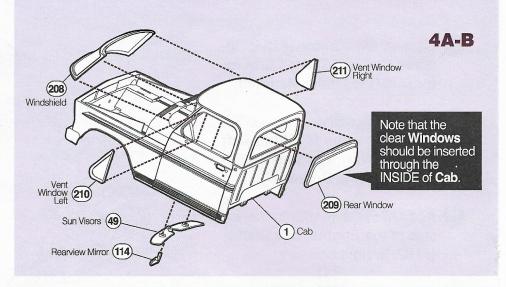


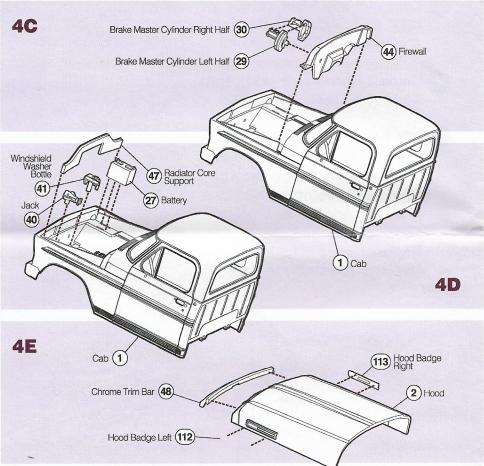


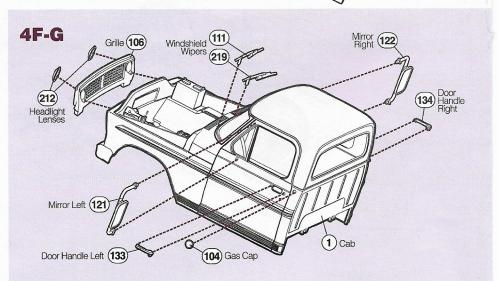


# 4 CAB

- A Cement Sun Visors (#49) and Rearview Mirror (#114) to the ceiling of Cab (#1).
- B Cement Rear Window (#209), Windshield (#208) and Vent Windows Left (#210) and Right (#211) in place.
- C Assemble the Brake Master Cylinder (#29 & #30) and install it to the Firewall (#44). Cement Firewall into Cab (#1).
- D Cement the Battery (#27), Jack (#40), Windshield Washer Bottle (#41) and Radiator Core Support (#47) into the engine compartment of Cab (#1).
- E Cement F-100 Hood Badges Left (#112) and Right (#113) to Hood (#2). Add Chrome Trim Bar (#48) to front of Hood.
- Cement Windshield Wipers Left (#111) and Windshield Wiper Right (#219) in place along with Mirror Left (#121) and Mirror Right (#122), Door Handle Left (#133) and Door Handle Right (#134) and Gas Cap (#104).
- G Cement Grille (#106) to Cab and add Headlight Lenses (#212). Set the Cab Assembly aside for now.

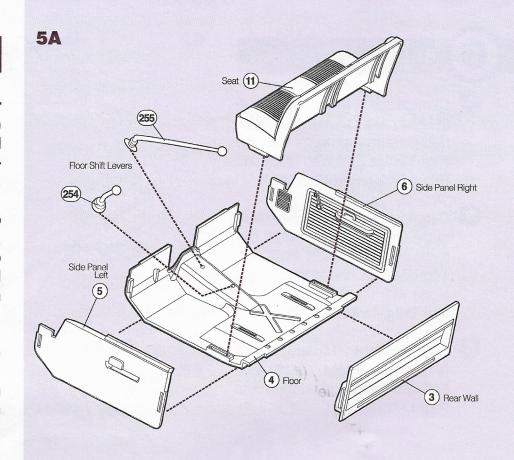


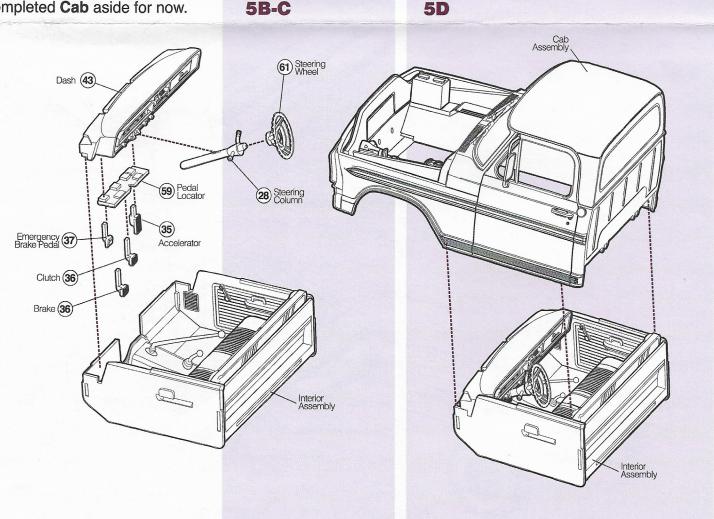




# 5 INTERIOR

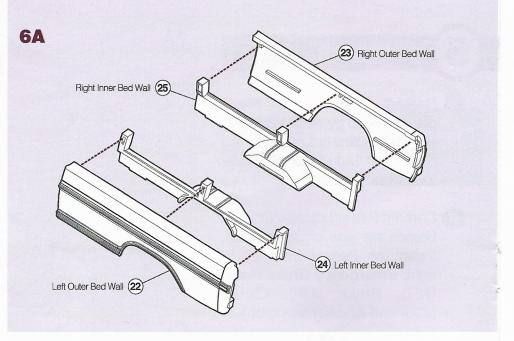
- A Cement Seat (#11) to Floor (#4) followed by Rear Wall (#3) and Side Panels Left (#5) and Right (#6). Add Floor Shift Levers (#254 & #255).
- B Cement Pedal Locator (#59) to bottom left side of Dash (#43). Install the Pedals from left to right: Emergency Brake Pedal (#37), Brake (#36), Clutch (#36) and Accelerator (#35).
- Cement Steering Wheel (#61) to the Steering Column (#28). Cement the Steering Column to Dash (#43). Cement Dash Assembly into .
- Cab Assembly and set the completed Cab aside for now.

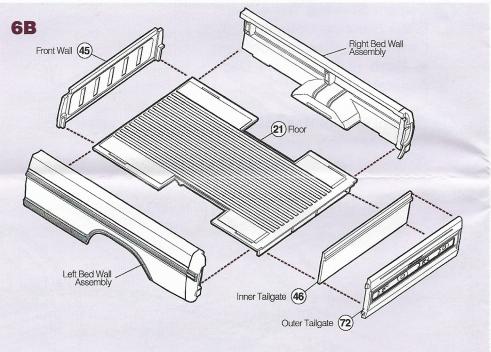


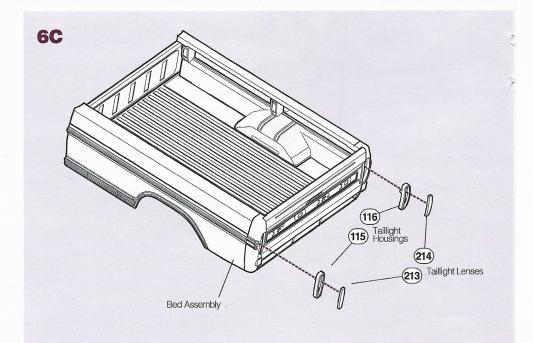


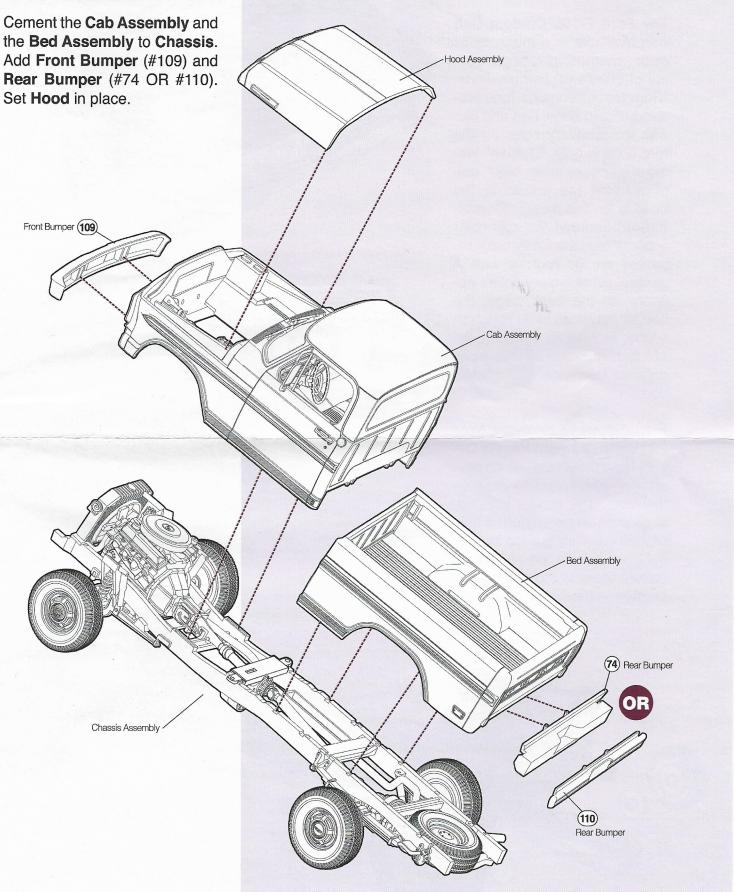
### 6 BED

- A Cement Left Inner Bed Wall (#24) to Left Outer Bed Wall (#22). Repeat process with the Right Inner Bed Wall (#25) and Right Outer Bed Wall (#23).
- B Cement the Inner Tailgate (#46) to the Outer Tailgate (#72). Cement the Bed Side Wall Assemblies to the Floor (#21) along with the Front Wall (#45) and Tailgate Assembly.
- Add Taillight Housings Left (#115) and Right (#116) and Taillight Lens Left (#213) and Right (#214).









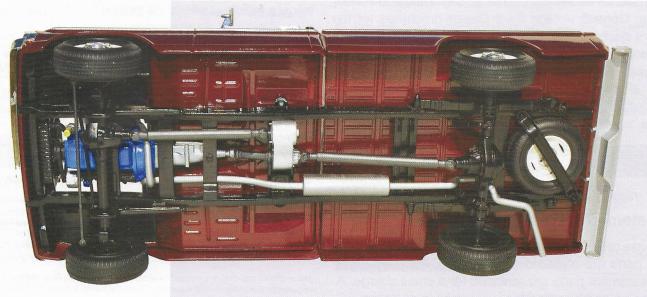


The Ford F-100 Custom Cab was available in a multitude of color schemes, including a variety of "Tu-Tone" combinations: "Regular" exterior Tu-Tone featured a solid body, bed and cab with a secondary color on the roof section only; "Deluxe" featured an upper/lower "split" color scheme (as shown in the buildup on this page); "Combination" featured the split color scheme plus the lower color repeated on the roof as well. A general list of factory colors appears on the back page; the builder may wish to do research online, or refer to vintage Ford automotive brochures for more detailed reference and inspiration.

Place decals as indicated. Note that the **Instrument Panels Decal** [18] is one piece, which covers the corresponding area on the dash. The builder who desires to retain raised details may wish to carefully cut the individual panels from the sheet and adhere them to the appropriate cavities on the instrument panel.







	K the configuration of the		
PAINT COLOR*	CODE	PAINT COLOR*	CODE
Raven Black	Α	Norway Green	N
Royal Maroon	В	Boxwood Green	Р
Pure White	С	Yucatan Gold	R
Pinto Yellow	D	Candyapple Red	Т
Sky View Blue	E	Reef Aqua	Υ
Mojave Tan	F	New Lime	2
Chrome Yellow	G	Diamond Blue	5
Wimbledon White	M	Harbor Blue	7

### **TU-TONE COLOR COMBINATIONS**







### **REGULAR TU-TONE**

First Color Code: Body
Second Color Code: Roof

#### DELUXE TU-TONE

First Color Code: Lower Body
Second Color Code: Upper Body/Roof

### **COMBINATION TU-TONE**

First Color Code: Lower Body/Roof
Second Color Code: Upper Body

A total of 48 different two-tones for chassis-cabs are available with standard colors (except Chrome Yellow and Pure White). Wimbledon White may be used as an accent color for all colors (except Diamond Blue, Chrome Yellow and Pure White) and Raven Black may be used for all except Diamond, Sky View and Harbor Blue. Consult vintage Ford Dealer brochures for the other accent color combinations to complete the 144 different ways the Styleside models may be painted. Two-tone applications are as follows:

**Regular:** The accent color is applied to the roof and upper back panel with a belt line molding from door to door around the back of the cab.

**Deluxe** (Styleside pickups only): The accent color is applied to the area below the body side and lower tailgate moldings which are included in this option.

**Combination** (Styleside pickups only): Regular and Deluxe two-tone options are combined with the accent color applied as specified above for these two options.

\*IMPORTANT: Please note that colors shown are approximations limited by standard printing processes and are for general reference only. For those desiring greater accuracy, you may wish to consult vintage auto paint sources or vintage brochures for more precise color reference. Paint information is taken from the 1970 Ford F-100 Series sales brochure.

#### MISSING PARTS?

For missing, lost or replacement parts, contact us at:

### customerservice@moebiusmodels.com

Please have kit number and part number ready. Missing parts are replaced at no charge. Lost parts and replacement parts are replaced for a small charge. A shipping and handling fee is required in all cases.



www.moebiusmodels.com



Ford Motor Company Trademarks and Trade Dress used under license to Moebius Models. www.FordMotorCompany.com. ©2020 Moebius Models, Upland, California. All rights reserved. Made and printed in China.

Model shown was built and finished by a professional modeler. Glue and paint required for assembly — sold separately. A special thanks to Steven Goldman for the finished model used for box and instruction sheet photos.